

I can confirm that Neville Keeling carried out Stainless Steel MIG Welding for DSJV on Crossrail C305 Eastern Running Tunnels. These works were carried out under subcontract to UKDN Waterflow, in May 2013.

The works involved the fabrication of a 20mm thick stainless steel sewer liner (50m long), to protect the brick structure from ground movement caused by TBM passage. The sewer liner was fabricated in-situ, within the sewer, accessed via a 10m shaft. The inspection and test regime for these works was intensive, and included Dye Penetrant and Ultrasonic (100% Volumetric) on each of the nine circumferential welds. Neville achieved BS EN ISO 5817 Weld Quality C, for each joint.

I would have no hesitation to recommend Neville Keeling for any similar works.

Jon Hynes
Crossrail Contract 305 - Eastern Running Tunnels

DRAGADOS-SISK JV

PML Site Office
Rooff House,
Cooks Rd.,
London E15 2PN

+44 (0)7407 733229
Email: jhynes@dragados-sisk.co.uk